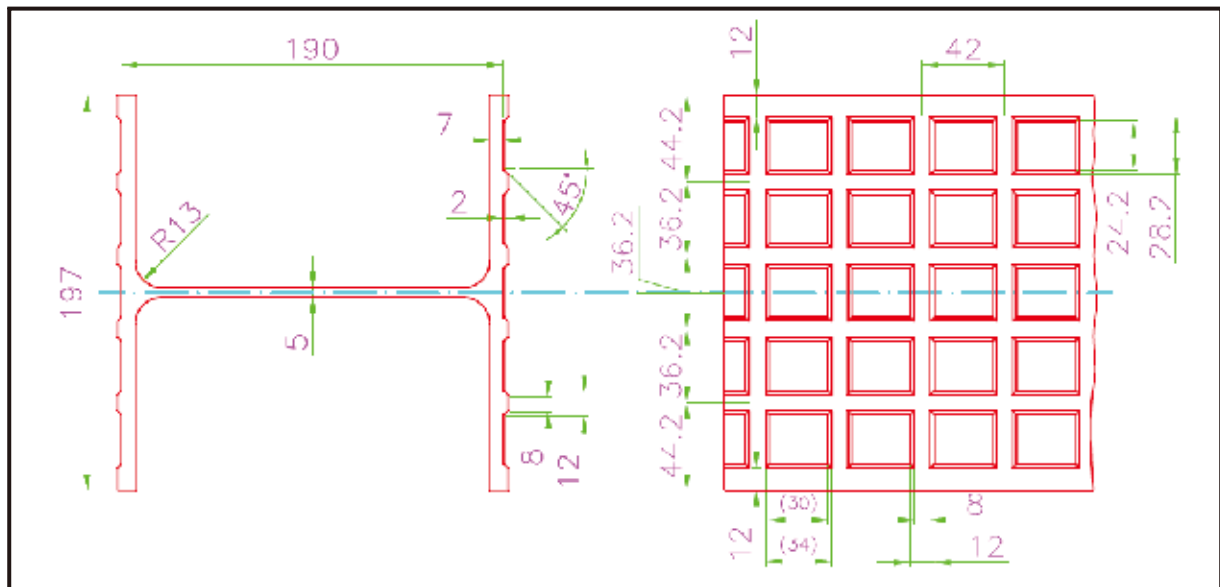


7.3 棋盤式花紋H型鋼可接單尺寸 Manufacturable Size for Checkered H-Sections



Section Designation	單重 (kg/m)	截面尺寸 (mm)						截面積 (cm ²)	慣性矩 (cm ⁴)		迴轉半徑 (cm)		截面模數 (cm ³)	
		*	H	B	t ₁	t ₂	r		I _x	I _y	i _x	i _y	S _x	S _y
190x197	32.6		190	197	5	7	13	41.47	2950	1010	8.43	4.93	304	104
192x197	37.0		192	197	6	8	13	47.17	3360	1150	8.44	4.94	345	117

非上列尺寸需求者，請洽中龍營業處。

(For sizes not listed above, please contact Marketing Department.)

*註：內銷產品材質及尺寸需符合驗證登錄與CNS之規定。適用鋼種為CNS 2947 E275A、E275B、E275C、E275D、E355C、E355D、SM400A、SM400A-A、SM400B、SM400B-A、SM400C、SM490A、SM490A-A、SM490B、SM490B-A、SM490C、SM570；CNS 2473 SS400、SS490；CNS 13812 SN400YB/SN400B、SN490YB/SN490B。

*Remarks:

The size and specification of H beam for domestic use shall conform to the CNS RPC (Registration of Product Certification). The grade is fit to CNS 2947 E275A, E275B, E275C, E275D, E355C, E355D, SM400A, SM400A-A, SM400B, SM400B-A, SM400C, SM490A, SM490A-A, SM490B, SM490B-A, SM490C, SM570; CNS 2473 SS400, SS490; CNS 13812 SN400YB/SN400B, SN490YB/SN490B.

7.4 小鋼胚可接單尺寸 Manufacturable Size for Billet

尺寸 (Size)	145 x 145 mm
長度 (Length)	9m~12m (增幅最小單位: 0.5m)
長度公差 (Length tolerance)	±100mm
尺寸公差 (Size tolerance)	±3mm
菱變值 (Rhomboidity)	10 mm Max.
彎曲值 (Camber)	6 mm/m Max.
扭曲值 (Twist)	1.5 Degree/m Max.
轉角半徑 (R : Corner radius)	6mm Nominal

小鋼胚需求者，請洽中龍營業處。

For billet order, please contact Marketing Department.

可接單尺寸